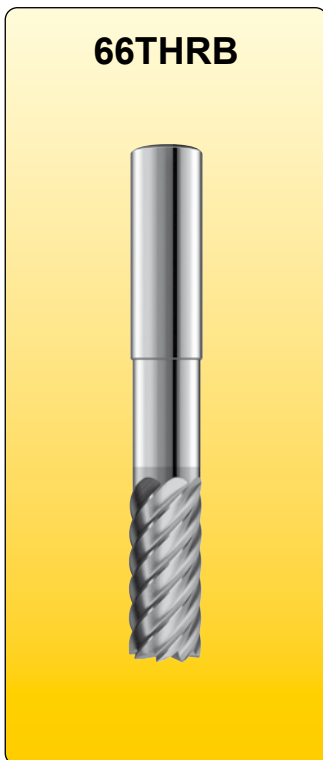
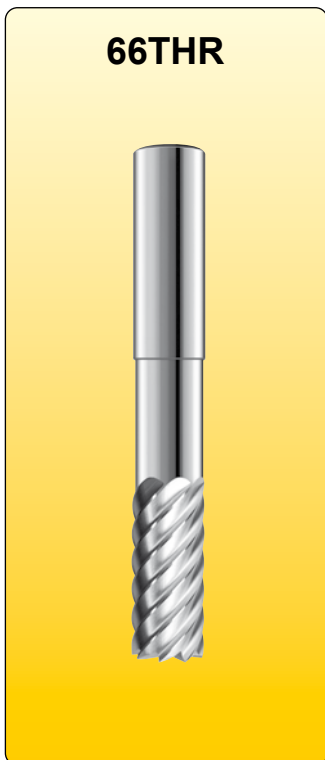


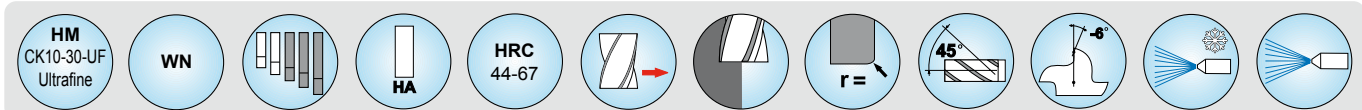
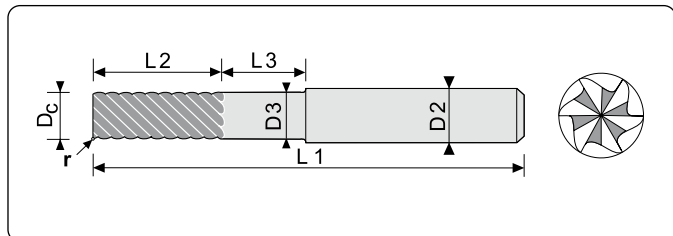
**Frese toriche multitaglienti - elica 45° - norma interna - per acciai temprati**  
**Torus multiflutes cutters - Helix 45° - Internal standard - for hardened steels**

2.  
02



Settori d'impiego / Range of application

C:Acciai / Steels  
C3.2-3.5



| D <sub>c</sub><br>h10 | L2 | L1  | D2<br>h6 | D3   | L3 | Z  | r   | 66THR            | 66THRB             |
|-----------------------|----|-----|----------|------|----|----|-----|------------------|--------------------|
|                       |    |     |          |      |    |    |     | ■                | Rivestite / Coated |
| 4                     | 11 | 57  | 6        | 3,9  | 8  | 6  | 0,5 | 66THR.040061157  | 66THR.040061157B   |
| 5                     | 13 | 57  | 6        | 4,9  | 8  | 6  | 0,5 | 66THR.050061357  | 66THR.050061357B   |
| 6                     | 15 | 57  | 6        | 5,9  | 12 | 6  | 0,5 | 66THR.060061557  | 66THR.060061557B   |
| 6                     | 18 | 80  | 6        | 5,9  | 18 | 6  | 0,5 | 66THR.060061880  | 66THR.060061880B   |
| 8                     | 20 | 63  | 8        | 7,8  | 12 | 6  | 0,5 | 66THR.080082063  | 66THR.080082063B   |
| 8                     | 23 | 100 | 8        | 7,8  | 23 | 6  | 0,5 | 66THR.0800823100 | 66THR.0800823100B  |
| 10                    | 23 | 72  | 10       | 9,8  | 12 | 8  | 1   | 66THR.100102372  | 66THR.100102372B   |
| 10                    | 25 | 100 | 10       | 9,8  | 25 | 8  | 1   | 66THR.1001025100 | 66THR.1001025100B  |
| 12                    | 28 | 83  | 12       | 11,8 | 15 | 8  | 1   | 66THR.120122883  | 66THR.120122883B   |
| 12                    | 30 | 100 | 12       | 11,8 | 30 | 8  | 1   | 66THR.1201230100 | 66THR.1201230100B  |
| 14                    | 28 | 83  | 14       | 13,8 | 15 | 8  | 1   | 66THR.140142883  | 66THR.140142883B   |
| 14                    | 30 | 120 | 14       | 13,8 | 30 | 8  | 1   | 66THR.1401430120 | 66THR.1401430120B  |
| 16                    | 32 | 92  | 16       | 15,8 | 18 | 10 | 1   | 66THR.160163292  | 66THR.160163292B   |
| 16                    | 40 | 150 | 16       | 15,8 | 40 | 10 | 1   | 66THR.1601640150 | 66THR.1601640150B  |
| 18                    | 35 | 92  | 18       | 17,7 | 18 | 10 | 1,5 | 66THR.180183592  | 66THR.180183592B   |
| 18                    | 45 | 150 | 18       | 17,7 | 45 | 10 | 1,5 | 66THR.1801845150 | 66THR.1801845150B  |
| 20                    | 40 | 104 | 20       | 19,7 | 20 | 12 | 1,5 | 66THR.2002040104 | 66THR.2002040104B  |
| 20                    | 50 | 150 | 20       | 19,7 | 50 | 12 | 1,5 | 66THR.2002050150 | 66THR.2002050150B  |

■ previste per rivestimento in proprio - non utilizzabili senza adeguato rivestimento  
 ■ provided for own coating. Not suitable without adapted coating.